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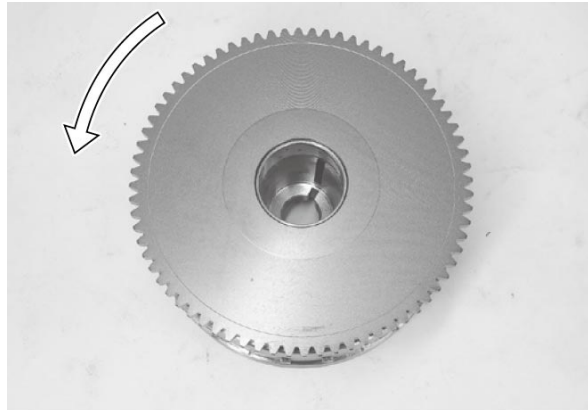


## Starter Clutch Inspection

[Reference: Starter Torque Limiter / Starter Clutch Removal and Installation](#)

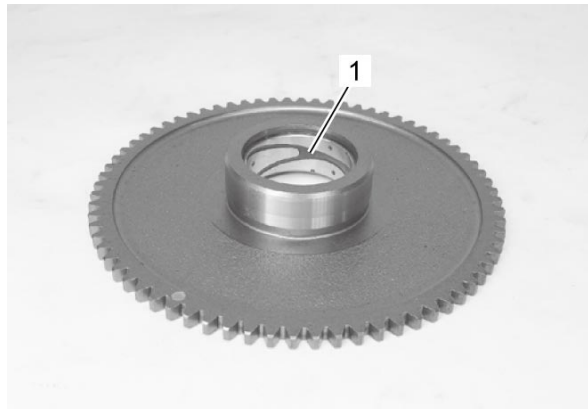
### Starter Clutch

- 1) Install the starter driven gear onto the starter clutch.
- 2) Turn the starter driven gear by hand to inspect the starter clutch for a smooth movement. The gear turns in one direction only. If a large resistance is felt for rotation, inspect the starter clutch or the starter clutch contacting surface on the starter driven gear for wear or damage. If they are found to be damaged, replace them with new ones.



### Starter Driven Gear Bushing

Inspect the starter driven gear bushing (1) for wear or damage. If any defects are found, replace the starter driven gear with a new one.



### Starter Idle Gear

Inspect the starter idle gear for wear or damage. If any defects are found, replace it with a new one.

